

Modern production company

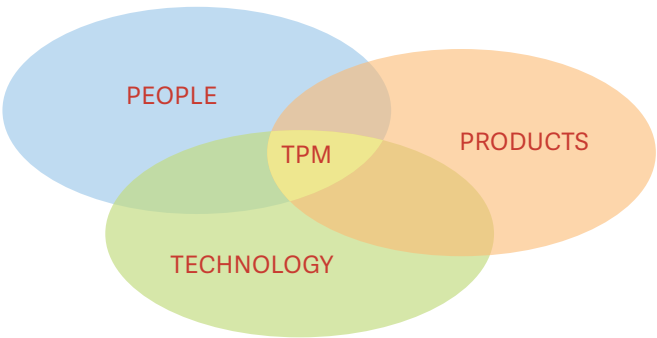


FIGURE 4.111  
The elements of TPM.